



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2480-012
Job Sheet 181473



Part No: D2480-012

Job Qty: 2 ea

Part Name: Heli-Access Handle Weldment RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/27/18

Job Tracking No:

Due Date: 8/22/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV A1 IPP C1 03.01.09 Added Powder Coat

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		8/22/18	0.00	0.00	Start Up Large Fab-1		DYC 18/08/20
100	Large Fab	2 pcs		8/22/18	0.00	2.63	Large Fab 1		DYC 18/08/20
110	QC	2 pcs		8/22/18	0.00	0.00	QC9		
120	QC	2 pcs		8/22/18	0.00	0.00	QC5		
130	Powdercoat	2 pcs		8/22/18	0.00	0.16	Powdercoat2	0.12	0.12 18-08-2018
140	QC	2 pcs		8/22/18	0.00	0.00	QC3		AUG 31 2018 68
150	Packaging	2 pcs		8/22/18	0.00	0.00	Packaging3		SEP 05 2018
160	QC21-SA	2 Ea		8/22/18	0.00	0.00	QC21		18.09.05

Part Op 100 - Weld as per Template DT 8333 (DT 2480 CJ)

Descriptions: 130 - START TIME: 9:10 W.T. 2:40 FINISH: 9:40

M83893.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2478	Heli-Access Handle	2 Ea (1 ea)	90-Start up Operation	50103414 (2)
D2479	Heli-Access Handle	2 Ea (1 ea)	90-Start up Operation	50103497 (2)
D2481	Mounting Plate	4 Ea (2 ea)	90-Start up Operation	B137547(1) 3083031(2)
D2482	Mounting Plate	2 Ea (1 ea)	90-Start up Operation	B137548(2)

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2478	2	1	0
	D2479	2	1	0
	D2481	4	9	0
	D2482	2	14	0



1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S103645



Part: D2480-012

Job No: 181473

Serial No/Batch: S103645

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 08/20/18

ifications

ld not be found.

Plex 7/27/18 2:02 PM Dart.lajeunesse.marie

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐							
		OTHER : ☐							